



6 LOBE WEDGE BIT GAGE



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This gage is for determining the acceptability of the wedging characteristic of 6 Lobe recess wedge driver bits.

Gaging Procedure:

1. Measure the length of the chamfer on the point end of the bit.



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2. Turn the indicator ON. Press the face of the gage on to a flat surface and press the "Origin" button until the display reads all zeros.



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3. Insert the wedge bit into the gage until the bit stops. Record the indicated value.



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4. The wedge bit is acceptable if the displayed length on the indicator, minus the chamfer length, is within the values listed below:

| Recess Size | Max. Wedge Length | Min. Wedge Length |
|-------------|-------------------|-------------------|
| T-25W | .060 | .050 |
| T-30W | .075 | .065 |

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