

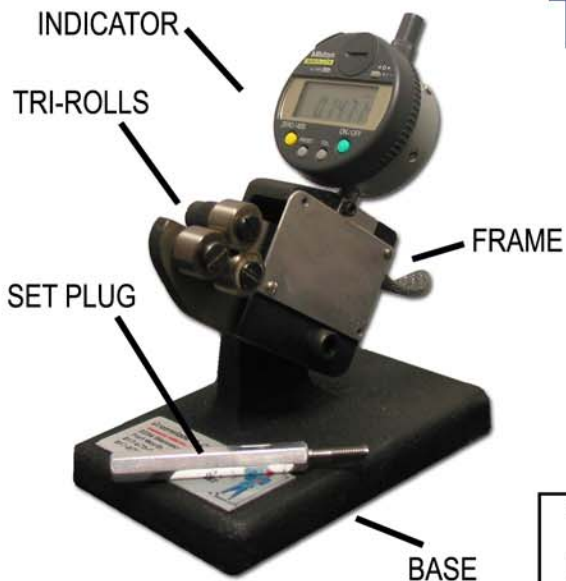


Greenslade & Company Inc.



Fastener Inspection Equipment
Innovative Gage Design
Dimensional Calibration

TRI-ROLL External Thread Gage



This gage is ideally suited for thread measuring applications where the gage is to be dedicated to only one thread size or is used to measure a narrow range of sizes. This gage comes in a number of different frame sizes providing a total measurement range of #0-80 (M1.6) through 6" (M150). The Tri-Roll gage meets the specific thread requirements of ASME SYSTEMS 21, 22, 23



Double Stand Tri-Roll Gage for measuring pitch diameter and functional diameter.



Triple Stand Tri-Roll Gage for measuring pitch diameter, functional diameter and minor diameter.

THREAD CHARACTERISTIC	ROLL TYPE	ANSI / ASME #
Functional Diameter (UN, UNJ)	3	4.3
Pitch Diameter (cone & vee)	4	4.5
Best Wire	5	
Major Diameter	6	
Minor Diameter	7	5.2
Lead & Flank Angle	Differential	4.8

INCH	METRIC	Single Frame Unit
#0 thru #1	M1.6	Tru-100E
#2 thru #3	M2 thru 2.5	Tru-101E
#4 thru #8	M3 thru M4	Tru-102E
#10 thru #5/16	M5 thru M6	Tru-103E
3/8 thru 1/2	M8 thru M12	Tru-104E
9/16 thru 3/4	M14 thru M16	Tru-105E
7/8 thru 1-1/8	M20 thru M24	Tru-106E
1-1/4 thru 1-1/2	M30 thru M38	Tru-107E
1-5/8 thru 1-7/8	M39 thru M47	Tru-108E
2 thru 2-1/4	M48 thru M56	Tru-109E



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